

Date: Wednesday, 21/05/2008 2:35:35 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SHOULDER HARNESS		
Job Number	: 39384			Part Number	: D412702115A		
Estimate Number	: 12998			Drawing Number	: ICA D412-702 P79 R3		
P.O. Number	:			Project Number	: N/A		
This Issue	: 21/05/2008	S.O. No.	:	Drawing Revision	:		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 28/05/2008	Qty:	1 Um: Each
Previous Run	: 39089						
Written By	:						
Checked & Approved By	: <i>MFP</i>						
Comment	: est rev A 07.08.22 new issue EC Verified By:JLM						

## Additional Product

Job Number:

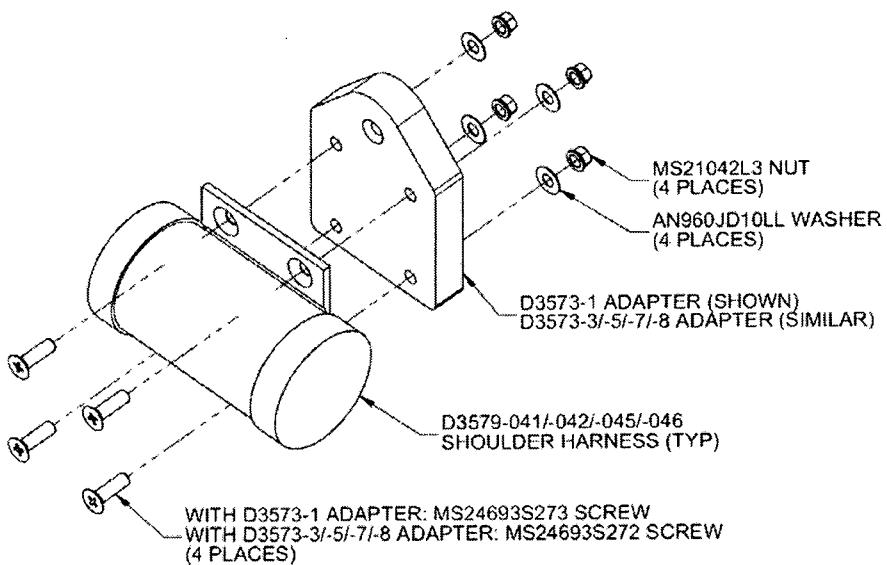


Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		<b>Comment:</b> DOCUMENT CONTROL type labels per PPP D412-702-115A CHG001	<i>JSD</i> <i>08.5.23</i>
2.0	D35735	Adapter	
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ADAPTER batch: <u>32731</u>	<i>AS</i> <u>08/05/22</u> <i>(X)</i>
3.0	D3579042	Shoulder Harness	
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) SHOULDER HARNESS RH batch: <u>B32111a</u>	<i>AS</i> <u>08/05/22</u> <i>(X)</i>
4.0	K62	CLIP	
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) CLIP batch: <u>166486</u>	<i>AS</i> <u>08/05/22</u> <i>(X)</i>
5.0	MS24693S272	Screw	
		<b>Comment:</b> Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: <u>M104746</u>	<i>AS</i> <u>08/05/22</u> <i>(X)</i>

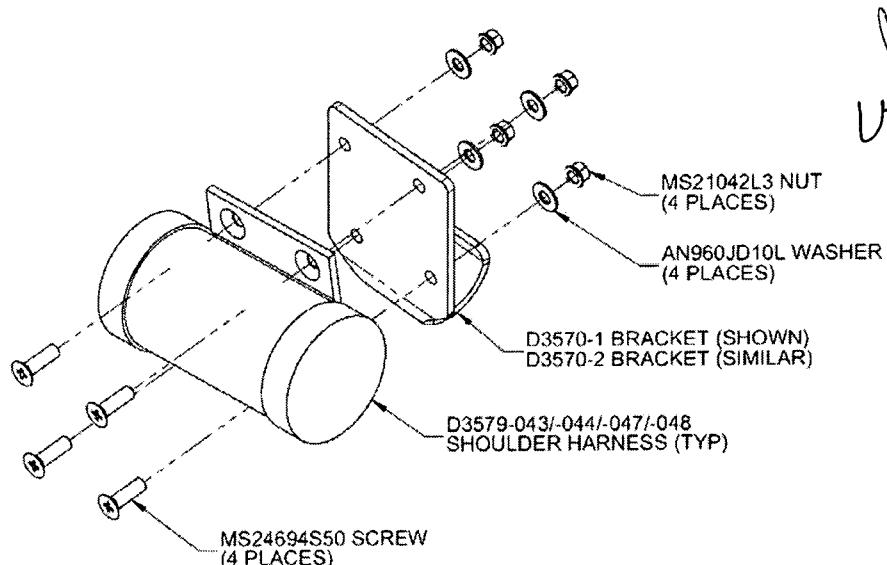
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Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	AN960JD10LL 	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: M19600		AS 08/05/22 (FC)
7.0	MS21042L3 	Nut
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut batch: M107644		AS 08/05/22 (FC)
8.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		CB08/05/23 (Q)
Assemble as per dwg ICA D412-702 p.79		
9.0	QC5 	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		S 08/05/23 (Q)
10.0	PACKAGING 1 	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-115A CHG001 Location: ST200 PPP Rev: 08/05/23 (Q)		C 08/05/23 (Q)
11.0	QC21 	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		08/05/23 (Q)
Job Completion 		MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)**



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)**

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